

Date: Tuesday, 27/01/2009 1:48:43 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : UPDATE PAPERWORK D212-664-101/107/201/207
<b>Job Number</b> : 45221	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> :	<b>Part Number</b> : ECN11
<b>This Issue</b> : 27/01/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : ECN 09-506
<b>Prsht Rev.</b> : NC	<b>Project Number</b> :
<b>First Issue</b> : 24/01/2009 <b>Type</b> : CROSSTUBES	<b>Drawing Revision</b> :
<b>Previous Run</b> : 00015	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 26/01/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JD 09.01.27</u>	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK

D212-664-101:

B 42426 X 1 ✓

B 44133 X 1 ✓

B 44136 X 1 ✓

D212-664-107:

B 36772 X 1 ✓

B 36773 X 1 ✓

B 37281 X 1 ✓

D212-664-201:

B 44137 X 1 ✓

B 44138 X 1 ✓

B 44192 X 1 ✓

B 44193 X 1 ✓

D212-664-207:

B 42878 X 1 ✓

B 44384 X-1 ✓

D412-664-105:

B 39535 X 1 ✓

D412-664-203:

B 41154 X 1 ✓

B 41407 X 1 ✓

B 42064 X 1 ✓

B 42759 X 1 ✓

B 43928 X 1 ✓

B 43929 X 1 ✓

D412-664-205:

B 41920 X 1 ✓

20x

9/1/27 54

Date: Tuesday, 27/01/2009 1:48:43 PM  
User: Julie Dawson

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: UPDATE PAPERWORK D212-664-101/107/201/207

Job Number: 45221

Part Number: ECN11

Job Number:



Seq. #:

Machine Or Operation:

Description :

B 41921 X 1 ✓

B 42773 X 1 ✓

D412-664-209:

B 36768 X 1 ✓

B 36769 X 1 ✓

B 36770 X 1 ✓

B 36771 X 1 ✓

UPDATE PAPERWORK:

RELEASE FAA STC SR01298NY, IIN-D212-664 REV.F; ICA-D212-664 REV. 5

PER ECN 09-506

RETURN TO STOCK UNDER ORIGINAL BATCH NUMBER

2.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

3.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-01-27

Date: Saturday, 24/01/2009 8:13:25 AM  
 User: Melanie Fauteux

## Process Sheet

<b>Customer</b>	: CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b>	: UPDATE PAPERWORK D212-664-101/107/201/207
<b>Job Number</b>	: 45221		
<b>Estimate Number</b>	: 10804		
<b>P.O. Number</b>	:	<b>Part Number</b>	: ECN11
<b>This Issue</b>	: 24/01/2009	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: ECN 09-506
<b>First Issue</b>	: / /	<b>Project Number</b>	:
<b>Previous Run</b>	: 00015	<b>Drawing Revision</b>	:
<b>Written By</b>	:	<b>Material</b>	:
<b>Checked &amp; Approved By</b>	: <u>MF 09-01-24</u>	<b>Due Date</b>	: 26/01/2009
<b>Comment</b>	:	<b>Qty:</b>	1
		<b>Um:</b>	Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK

D212-664-101:

B 42426 X 1 ✓

B 44133 X 1 ✓

B 44136 X 1 ✓

D212-664-107:

B 44187 X 1 ✓

B 44188 X 1 ✓

D212-664-201:

B 44137 X 1 ✓

B 44138 X 1 ✓

B 44192 X 1 ✓

B 44193 X 1 ✓

D212-664-207:

B 42878 X 1 ✓

B 44384 X 1 ✓

UPDATE PAPERWORK:

RELEASE FAA STC SR01298NY, IIN-D212-664 REV.F; ICA-D212-664 REV. 5

PER ECN 09-506

RETURN TO STOCK UNDER ORIGINAL BATCH NUMBER

9/1/26

50

Date: Saturday, 24/01/2009 8:13:25 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: UPDATE PAPERWORK D212-664-101/107/201/207

Job Number: 45221

Part Number: ECN11

Job Number:



Seq. #:

Machine Or Operation:

Description :

2.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

3.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

Date: 09.01.16	Job No.: N/A	ADR Yes/No: N	ADR Date:	ECN #: 09- 506
Product No.: D212-664	Created By: [Signature]	Approved By: [Signature]		
Product Name: Medium Bell Crosstubes	Checked By: [Signature]	General Manager Approval:		

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	N		
Production Document Control	Y	JLD	
Customer Technical Support	Y	DSTOW	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	Y	SW	
Customer Order Processing	M	AG	

**Reason for Change:**  
Add models to FAA STC SR01298NY (D212-664 / D412-664 crosstubes) - NO DESIGN CHANGE

**Documents Affected:**  
Release: FAA STC SR01298NY dated January 8, 2009  
Release: IIN-D212-664 Rev. F; ICA-D212-664 Rev. 5

PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	Y	KJ	BLUE/PINK FILES	09.01.22 [Signature]
5	Update Product Compatability Matrix	Y	DSTOW	NEW COMPATIBILITY	
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		09.01.22 [Signature]
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	REVISED STC, IIN, ICA	09.01.22 [Signature]
10	Update Controlled PDF Files	N			
11	Update Master Document List (MDL)	Y	PH		
12	Update Document Record (DR)	Y	KJ	REV. N	09.01.22 [Signature]
13	Update Product Development Summary	Y	KJ	FAA STC REVISION COMPLETE	09.01.22 [Signature]
14	Update QSI 021 and/or STC Approval List	Y	KJ	NEW ISSUE OF FAA STC	09.01.22 [Signature]
15	Update Parts / STC Database	Y	KJ	A/R	09.01.22 [Signature]
16	Update / Verify ARC Database	Y	KJ	NEW ISSUE OF FAA STC #41	09.01.22 [Signature]
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	Y	KJ	NEW MODELS	
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ	REVISED IIN, ICA	09.01.22 [Signature]
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
22					MF 09-01-22
23					

**Description / Action:**  
 - UPDATE ALL PAPERWORK IN STOCK AND IN PRODUCTION  
 - NO DESIGN CHANGE TO EXISTING CROSSTUBES  
 - SEE FAA STC FOR NEW MODELS

In Stock 16

In Production 3

See other Side.

JLD 09.01.23

ECN Verified & Complete: \_\_\_\_\_ Date: \_\_\_\_\_

over

Data-664-101 = ⑤

Main ③

OFFSO1 ②

42426

38961

44133

42307

44136

Data-664-107 = ②

Main ③

~~44187~~  
44188

36972  
36973  
36978  
36981

Data-664-201 = ⑦

Nowek ①

Main ④

OFFSO1 ②

31659

44137

37058  
38844

44138  
44192  
44193

Data-664-207 = ②

Main ②

42878

44384

IN Production

Data-664-101 ✓  
45065, 45066

Data-664-207

44385 ✓

Data-664-105 16 39535

Data-664-203 4184, 41407,  
42417, 42759, 43928, 43929

Data-664-205 41920, 41921  
42273

Data-664-209 36768 36770  
36769 36771